

## The study of dielectric properties of ZCF using XRD and synthesis of Zn-Fe spinal using CCP techniques

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**Abstract** – In this work, a study of dielectric properties of ZCF using XRD and synthesis of Zn – Fe spinal. XRD profiles are used to confirm the single phase spinal  $Fe^{3+}$  formation. The sample prepared through CCP have solidification > 75 % making these materials suitable for sensing applications. The dielectric loss, dielectric constant and AC conductivity are analyzed as a function of frequency, temperature, and composition using IS. Overall, dielectric behavior has been studied through temperature and frequency variations of different parameters. The making of the testing sample using CCP techniques.

**Keywords** – Impedance spectroscopy (IS); Chemical coprecipitation (CCP); Dielectric conductivity,  $ZnCr_xFe_{1-x}O_4$  (ZCF,  $x=0.5$ ), Impedance analyzer (IA).

### I. INTRODUCTION

Nano crystalline  $Fe^{3+}$  materials have achieved excellent physical and dielectric properties as compared to their bulk complement. Properties of  $Fe^{3+}$  materials are highly influenced by mass nature of grains, grain boundaries, and solidification, composition and preparation techniques. An amazing characteristic of spinal  $Fe^{3+}$  is that their composition and properties can be strongly modified depending foremost the applications keeping the basic crystalline structure unaltered. Effect of preparation technique on structural, micro structural and dielectric parameters has been calculated and reported.

#### I. EXPERIMENTAL PROCEDURE

#### II. SYNTHESIS OF $ZnFe_2O_4$ AND $NFe_{1.5}Cr_{0.5}O_4$ BY CHEMICAL COPRECIPITATION

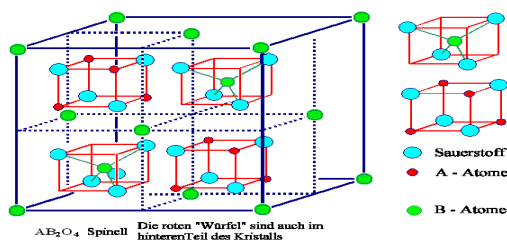


Figure 1 Spinal crystal structure

$ZnFe_2O_4$  and  $ZnFe_{1.5}Cr_{0.5}O_4$ ,  $Fe^{3+}$  were synthesized via CCP technique by taking  $ZnCl_2$ ,  $Cr(NO_3)_3 \cdot 9H_2O$  and  $Fe(NO_3)_3 \cdot 9H_2O$  as starting chemicals. Metal salts were in use in stoichiometric ratio 2:5 and their identical solutions were prepared in distilled water using magnetic stirring.

$C_{18}H_{34}O_2$  was added to avoid agglomeration of particles and to defend the particles from impressive oxygen.  $NH_3$  solution was added drop wise under constant stirring for the precipitation of  $Fe^{3+}$ .

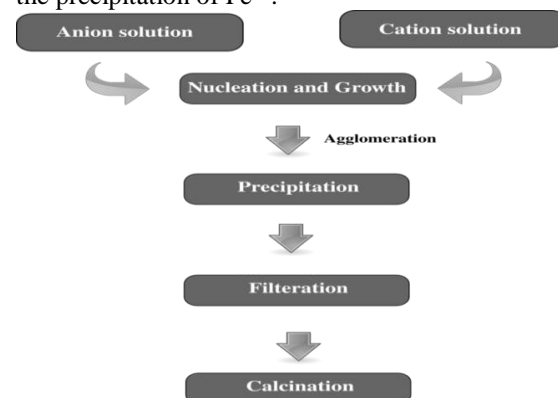


Figure 2 Micro and nano particles synthesis flow chart of CCP method.

#### I. XRD, D.C. AND DIELECTRIC MEASUREMENTS

As obtained powder samples were first annealed at  $350^\circ C$  and then characterized for phase classification using an X-Ray Diffract meter in  $2\theta$  range of  $20-70^\circ$  ( at  $2^\circ/min$ ). In each fine powdered sample ( $\sim 0.255$  g) was used to prepare cylindrical pellet (13 mm) by putting it in the die under a constant pressure (40 MPa) for 5 min. To avoid outcome of polarization, we applied direct voltage and a clasp switch was used to measure the current in both directions and then averaging was done. Dielectric capacities of freshly prepared pellets were carried out on an IA.

#### I. RESULTS AND DISCUSSION

XRD analysis of taster Z-CCP, ZC-CCP after calcinations at  $350^\circ C$  (Fig. 3) clearly indicates single phase structure of prepared  $Fe^{3+}$ . For the duration of calcinations reaction involving different outrider takes place to obtain the final product. For total reaction and uniform assimilation, it is mandatory to diffuse unlike outrider through extended distances among themselves and therefore higher calcinations temperature is essential in solid state reaction method. In CCP method originator powder keep higher particle than in other technique. As higher particles keep larger surface area and hence react at lower temperatures. Particles of taster prepared via CCP technique particles are spherical and cubic correspondingly.

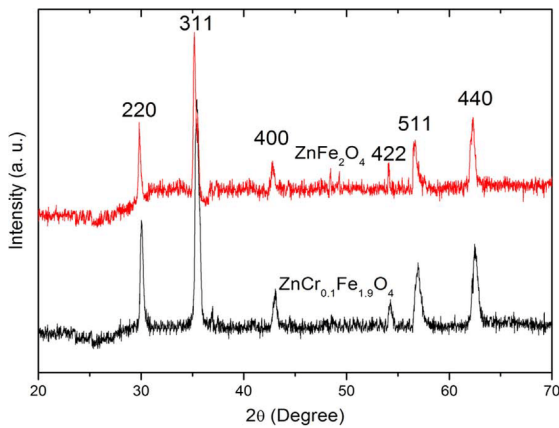


Figure 3 XRD pattern of Z-CCP and ZC-CCP calcites at 350 °C

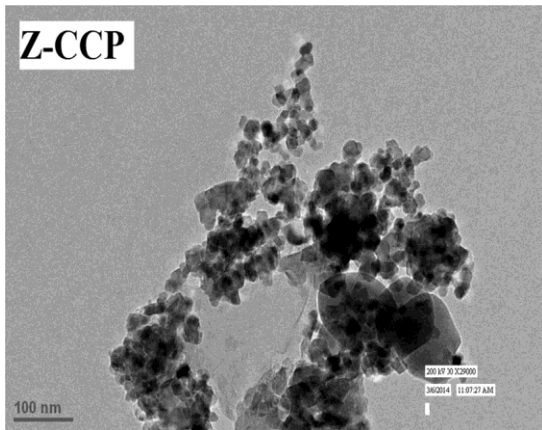


Figure 4 HRTEM micrographs of Z-CCP

## II. DIELECTRIC PROPERTIES

### i. Dielectric constant

Deviation of dielectric constant ( $\epsilon'$ ) (for Z-CCP) with frequency at 250°C is given away in Fig.5. It is observed that all these compositions demonstrate the normal dielectric behavior. The high value of dielectric constant at low frequencies is maybe on the basis that of a rate of space charge polarization on account of contact with two differently conducting surface areas. An initial rise in frequency results in reduced mobility of electrons in among  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  ions which eliminate the surface charge polarization and at sufficiently high frequencies, electronic actions are unable to synchronize with changing AC field which reduces the dielectric constant. It is observed that with  $\text{Cr}^{3+}$  substitution, dielectric constant decreases due to a stable oxidation state of  $\text{Cr}^{3+}$  ions as chromium ions do not take part in conduction but back the electron ireful among  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  ions. An analogous type of variation with preparation techniques was observed in  $\text{Cr}^{3+}$  substituted samples. Fig. 6 shows the temperature dependence of  $\epsilon'$  (at 1 MHz) for ZC prepared by CCP techniques. Raise in  $\epsilon'$  with increasing temperature as clear from Fig. 6 may be mostly due to rise in electron ireful among  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  ions.

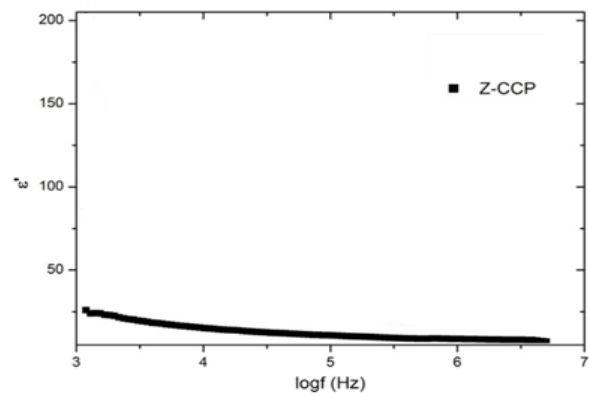


Figure 5 Variation of dielectric constant ( $\epsilon'$ ) of Z-CCP

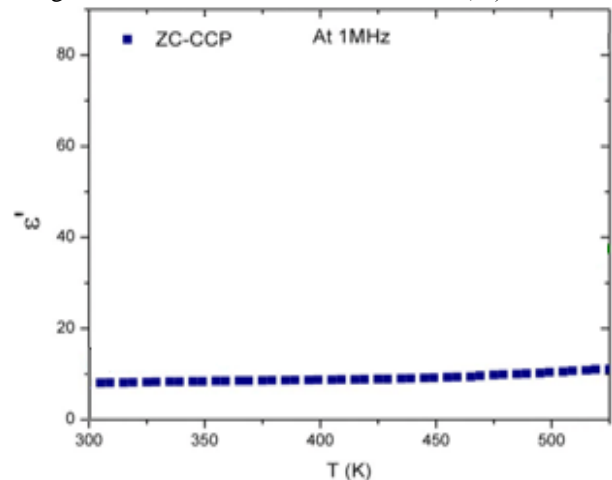


Figure 6 Variation of  $\epsilon'$  with temperature for  $\text{ZnCr}_x\text{Fe}_{2-x}\text{O}_4$  ( $x=0.5$ ) sample prepared by CCP at 1 MHz.

### ii. DIELECTRIC LOSS

Fig. 7 shows the variation of dielectric loss with frequency for Z-CCP samples at 250°C. The high value of  $\tan \delta$  at low frequencies is endorsed to the high resistivity of grain boundaries which are more effective at lower frequencies. It is because the high resistivity of grain boundaries requires more energy for electron exchange among  $\text{Fe}^{2+}$  and  $\text{Fe}^{3+}$  ions so maximizing energy loss. Different to this, at higher frequencies lesser energy is required for electron exchange which minimizes the energy loss. Trends in dielectric loss are analogous to that of a dielectric constant which can be explained in the same manner as that of dielectric constant. There is a decrease in a dielectric loss with  $\text{Cr}^{3+}$  replacement which can be explained on the same basis as that of dielectric constant. Fig. 7 shows the temperature dependence of  $\tan \delta$  at 1 MHz for ZCF ( $x=0.5$ ) sample prepared by CCP techniques. The analysis shows that  $\tan \delta$  rises with rising in temperature which is mostly due to improving ireful of charge carriers.

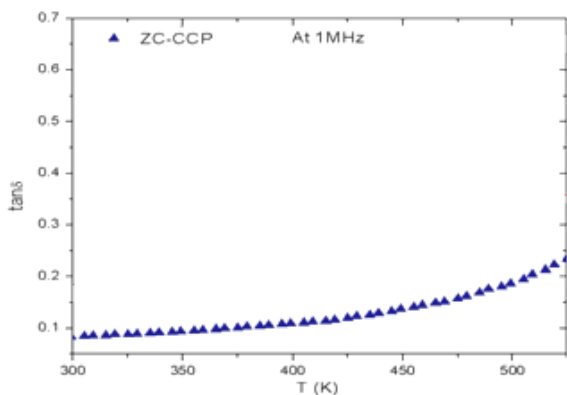


Figure 7 Variation of dielectric loss ( $\tan\theta$ ) with temperature for  $\text{ZnCr}_x\text{Fe}_{2-x}\text{O}_4$  ( $x=0.5$ ) sample prepared by CCP techniques at 1 MHz.

#### CONCLUSIONS

XRD pattern of nano crystalline  $\text{Fe}^{3+}$  samples prepared by CCP techniques confirmed single phase cubic spinel structure formation. Solidification of  $\text{Fe}^{3+}$  sample synthesized by CCP method was found  $> 75\%$ , as a result, these materials are good for sensing applications. Dielectric constant and dielectric loss were found to rise with rising in temperature. The  $\text{Fe}^{3+}$  sample prepared through CCP method were found to have a small value of dielectric loss and AC conductivity, production these materials appropriate for use in microwave devices.

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